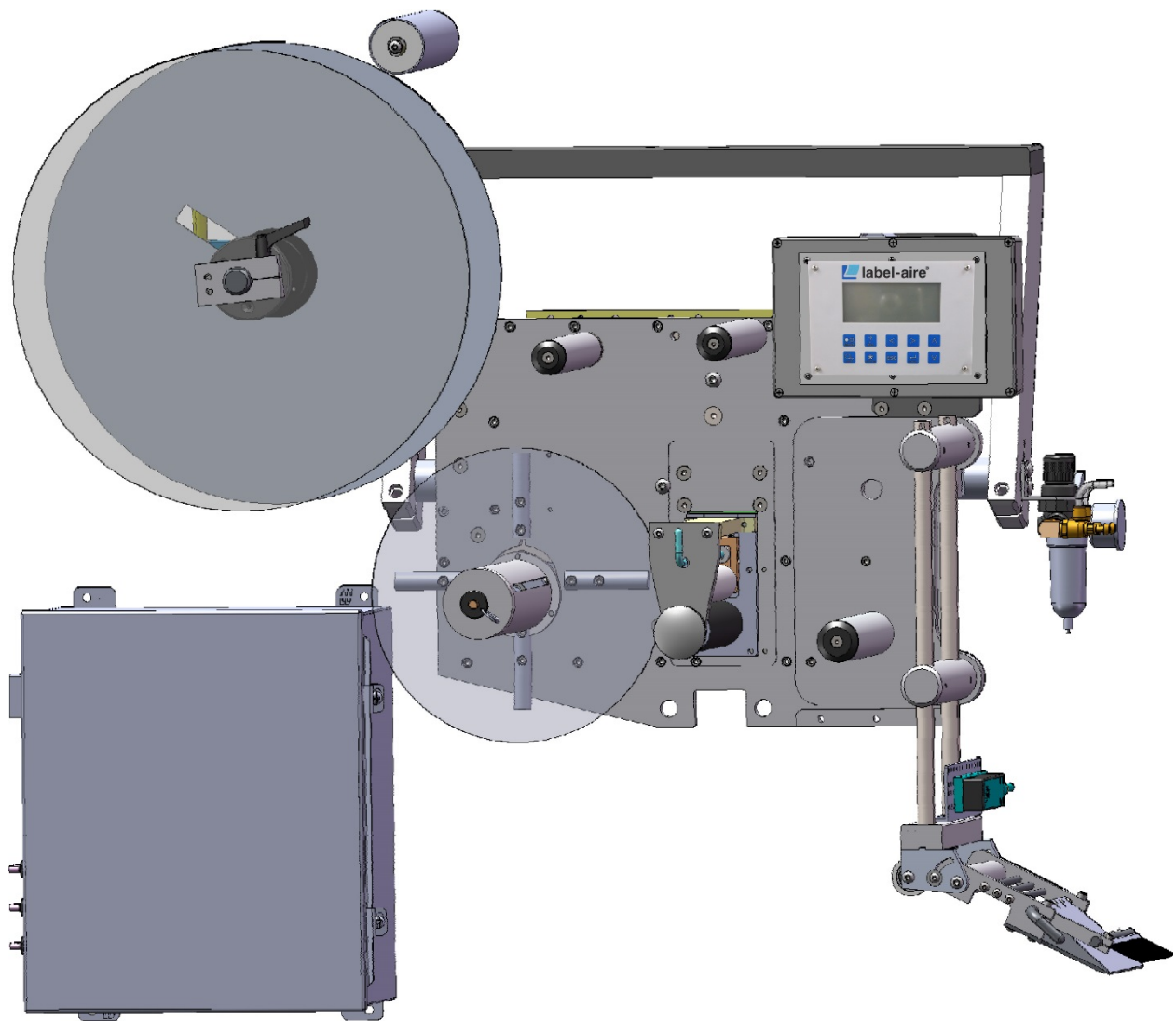




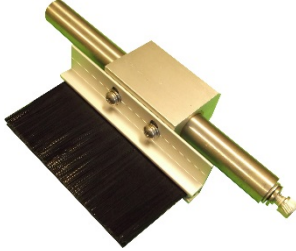

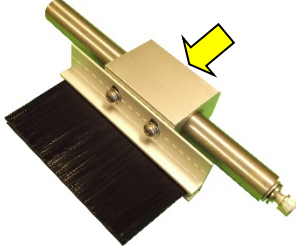
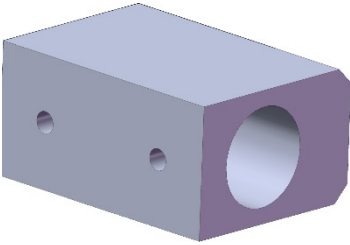
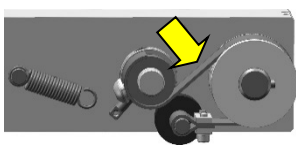
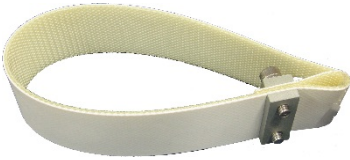



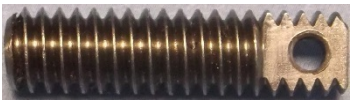
3415-HE HARSH ENVIRONMENT SPARE PARTS CATALOG




LABEL-AIRE

3415-HE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	M193035	ASY MAIN DRIVE 7"	1		
2	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
3	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		
4	7707428SP	SPRING COMPRESSION NIP ROLLER	4		
5	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		

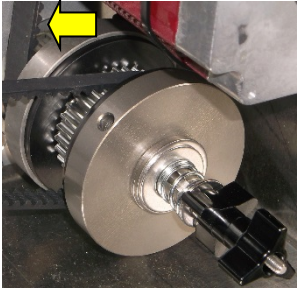

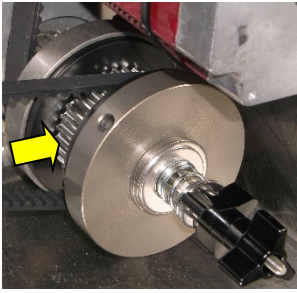

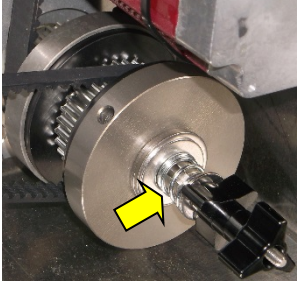
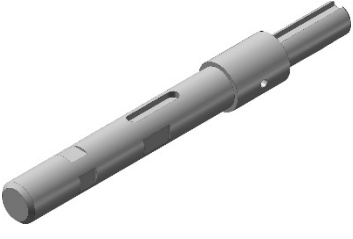
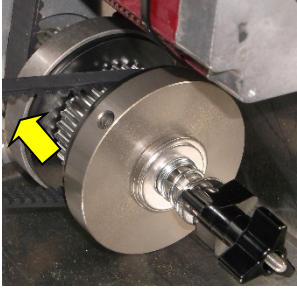
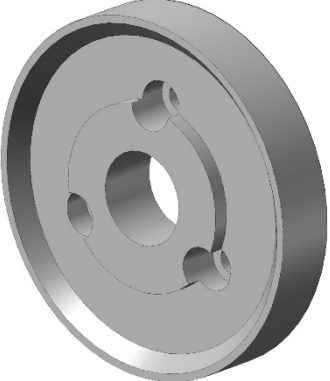
**3415-HE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
6	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
7	3301137	WEB TENSION BRUSH 4"	1		
8	3301131	WEB TENSION BLOCK	1		
9	3306185SP	ASY BRAKE BAND	1		
10	7703611	BRAKE SPRING	1		
11	P341311	ANCHOR SPRING	1		

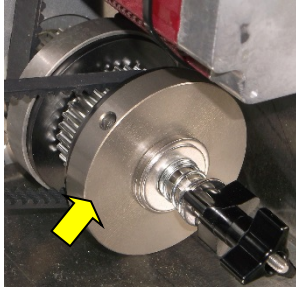
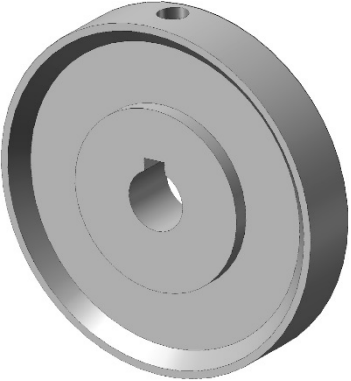
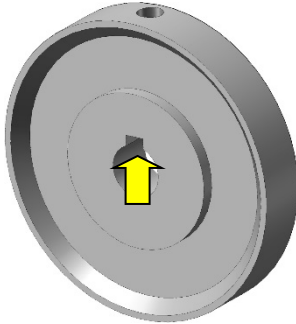
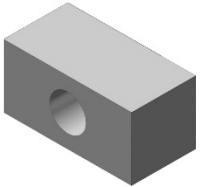
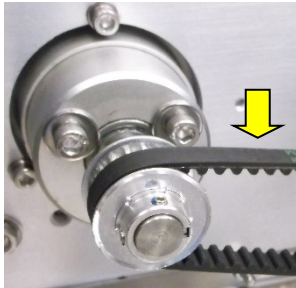

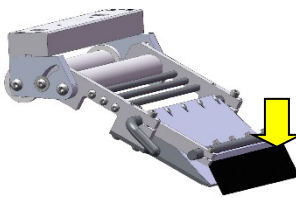

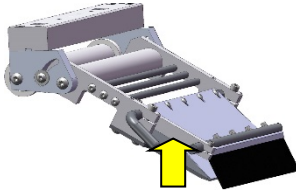
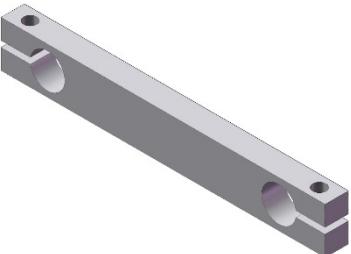
**3415-HE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	P341312	STOP DANCER ARM	1		
13	7703040	KNOB REWIND ADJUSTMENT	2		
14	3306172	DISK SLIP CLUTCH	2		
15	7707476	CLUTCH SPRING	1		
16	7701532SP	O-RING SLIP CLUTCH	2		

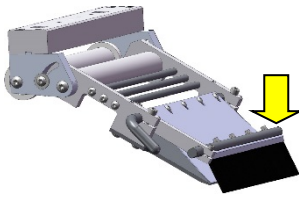

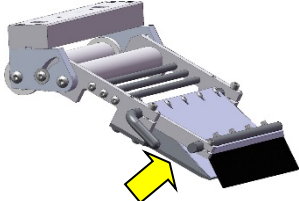

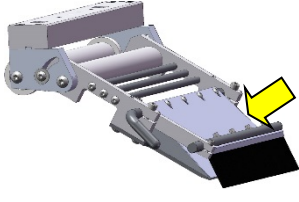


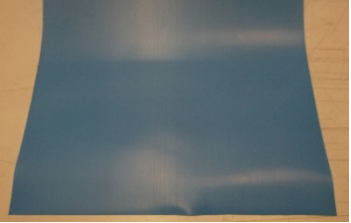
**3415-HE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		
18	7210200	ASY PULLEY MAIN DRIVE WITH BEARING	1		
19	3306177SP	ASY SHAFT DRIVE ROLLER (WITH RACE)	1		
20	3306179	SPACER SLP/CLUTCH	1		

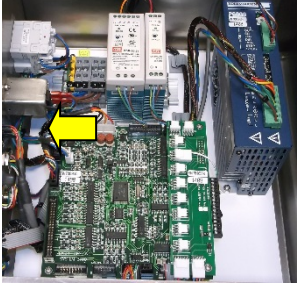

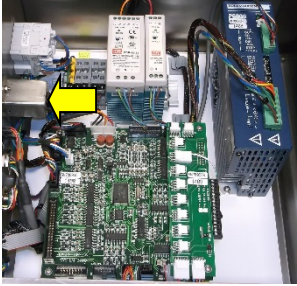

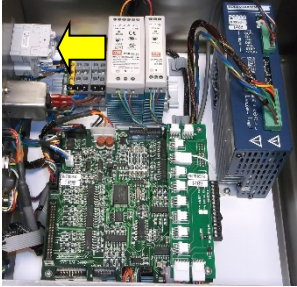

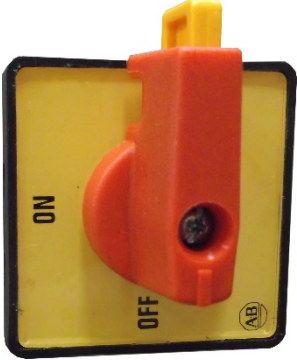
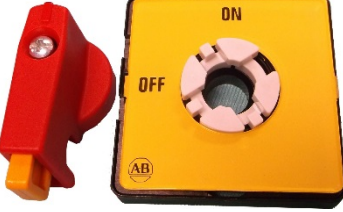
**3415-HE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
21	3306173	SPACER SLP/CL PRESSURE	1		
22	3303019	KEY	1		
23	7702847SP	REWIND GARBELT HTD 500-5M-09	1		
24	3301080SP	PEELER PLATE BRUSH 7"	1		
25	3301079	BRACKET BRUSH MTG P/B 4"/7"	1		

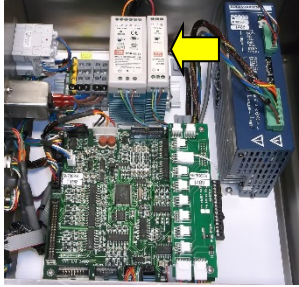

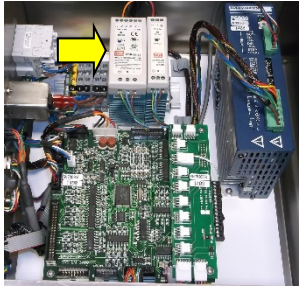

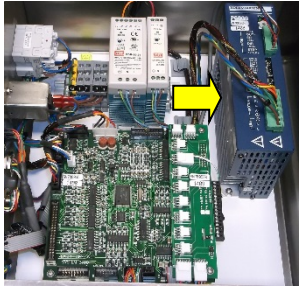

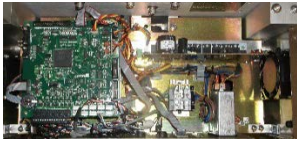
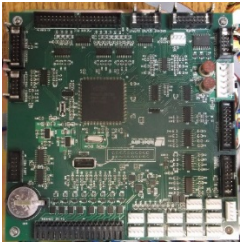
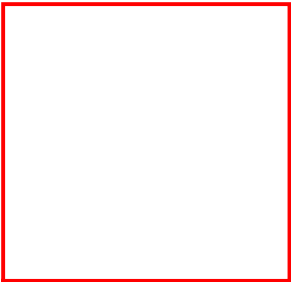

**3415-HE SPARE PARTS
WEAR ITEMS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
26	3301075	SHAFT MTG BRUSH 7" P/B	1		
27	3301074SP	ASY PEELER PLT W/TAPE 7" SS	1		
28	3301076SP	ASY PLATE SPRING 7" W/TAPE	1		
29	7702883SP	P/B TAPE 8"WD .005"THK UHMW FILM	in		

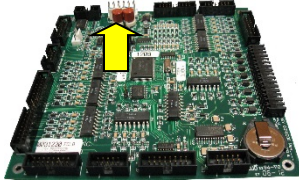
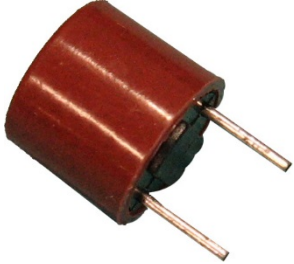
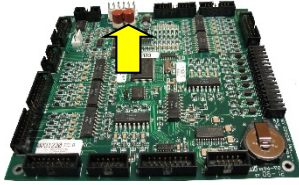
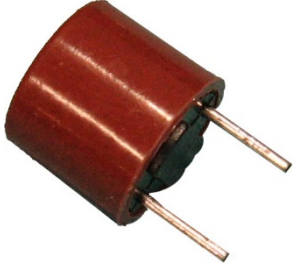
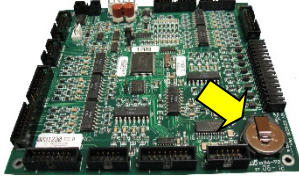

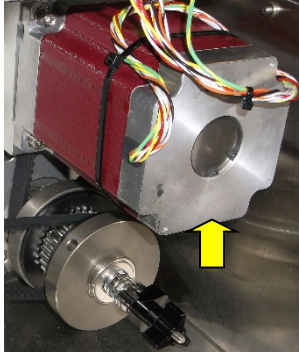
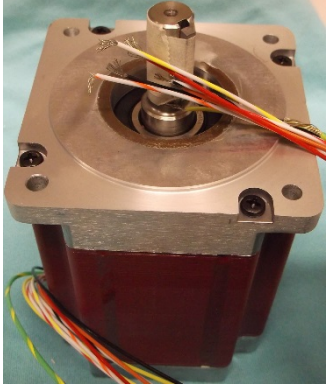


**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
30	9051731	CNCTR PWR IEC 8A FLTR 2 FU (FUSES NOT INCLUDED)	1		
31	9022424	FUSE 6.30A 250V 5X20MM T SB (FOR IEC)	2		
32	9016017	ON/OFF SWITCH (WITHOUT KNOB)	1		
33	9016012	KNOB (FOR ON/OFF SWITCH)	1		

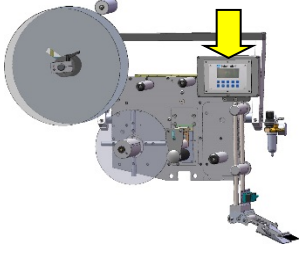

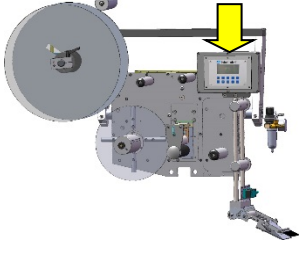




**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
34	9000440	5VDC POWER SUPPLY	1		
35	9000441	24VDC POWER SUPPLY	1		
36	9020781	STEPPER MOTOR DRIVER	1		
37	0050000	ASY PROCESSOR LPC BD 31XXTS	1		
38					

**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
39	9022498	FUSE 24V 2 amp M/FUSE CONTROL BOARD LOCATION: F2	1		
40	9022496	FUSE 5V 1amp SB M/FUSE CONTROL BOARD LOCATION: F1	1		
41	9000109	BATTERY CR2032 3.0V	1		
42	9020753	STEPPER MOTOR	1		
43	0031606	LABEL SENSOR LION 6300 (WITH CABLE AND CONNECTOR)	1		


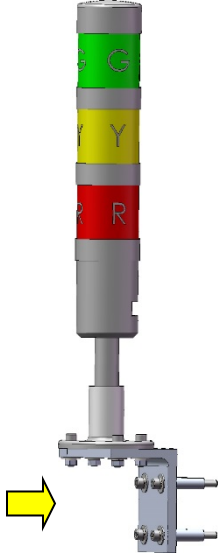
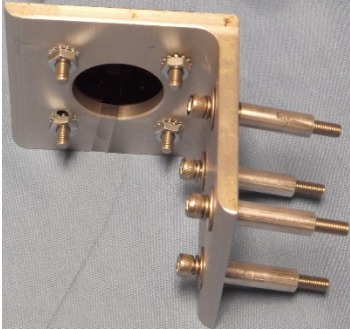

**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
44	0050014	DISPLAY (WITHOUT CABLE)	1		
45	003175	EXTERNAL DISPLAY WIRE HARNESS	1		
46	0031551	PRODUCT DETECT SENSOR (WITH CABLE AND CONNECTOR)	1		
47	9018218	COVER	3		


**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
48	7703571	POWER CABLE 12P (REMOTE BOX TO APPLICATOR)	1		
49	7703573	SIGNAL CABLE 19P (REMOTE BOX TO APPLICATOR)	1		
50	9051203	POWER CABLE IEC [2 meters] (REMOTE BOX TO ELECTRICAL OUTLET)	1		
51	9018220	DISPLAY CABLE CONNECTOR	1		

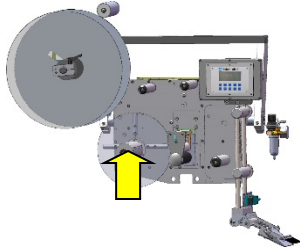




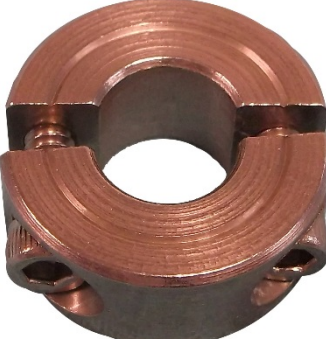
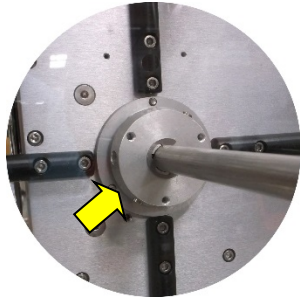
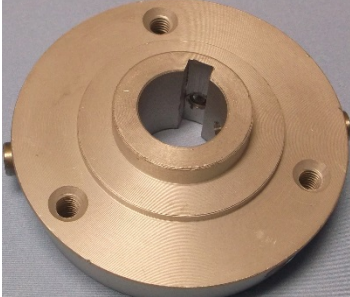
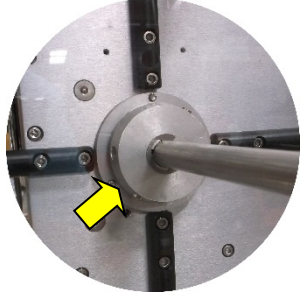
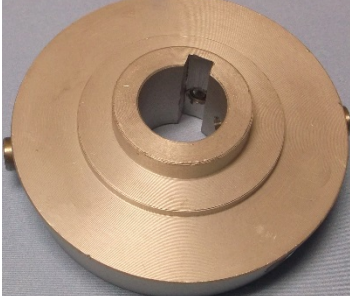
**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
52	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		
53	V594901 7100075 7100085 7102940 7410400 7434600 7701464	BRACKET SCREW SHC #10-32X0.750 SCREW SHC #10-32X1.750 NUT HEX LOCK WASHER SPLIT LOCK #10 WASHER FLAT #10 STANDOFF	1 4 4 4 8 8 4		
54	0031664	ASY LED STACK LIGHT	1		

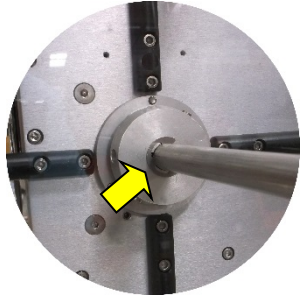



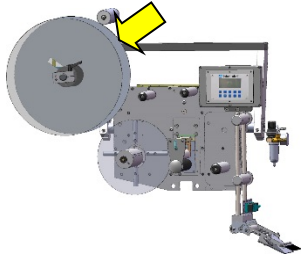

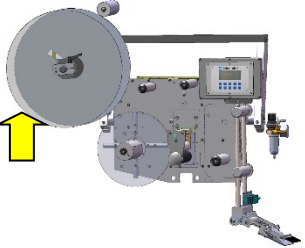
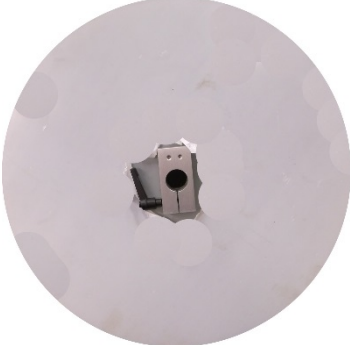
**3415-HE SPARE PARTS
CIRCUIT BOARDS & ELECTRICAL**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
55	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		



**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
56	3302072SP	ASY MANDREL REWIND 7"	1		
57	7706471	PIN QUICK RELEASE BALL LOCK	1		
58	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
59	7210201	ASY HUB WITH SET SCREWS AND DOWELS (REPLACED BY 3304244)	1		
60	3304244	ASY HUB WITH SET SCREWS AND DOWELS	1		

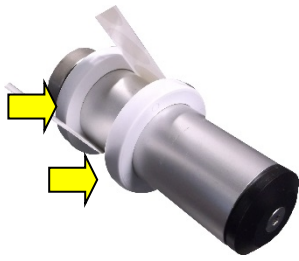
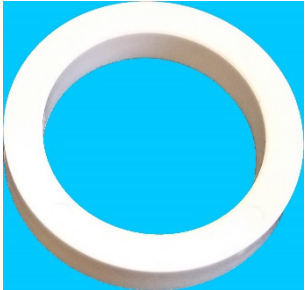
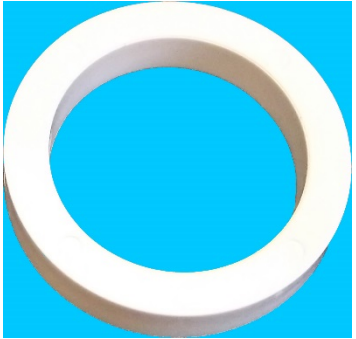

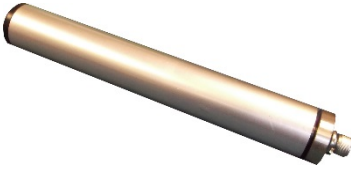

**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
61	7432100	SNAP RING E-RING EXTL 0.625 SS	1		
62	3301045SP	ASY IDLER ROLLER DANCER UNWD 7	1		
63	3305044SP	ASY UNWD DISK 16" INR AL	1		
64	3306176	ASY UNWD DISK 16" OUTER LEXAN W/MTG BLK AND KIP HANDLE	1		

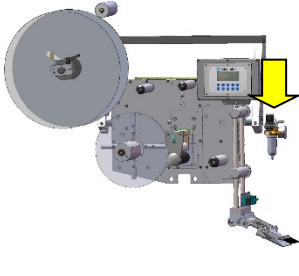
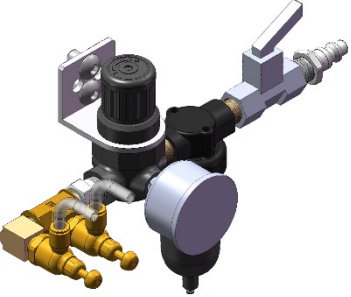
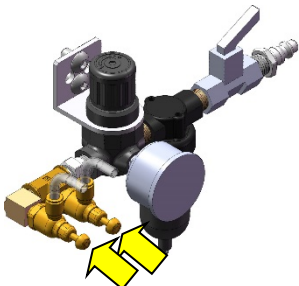

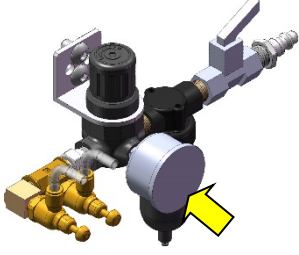

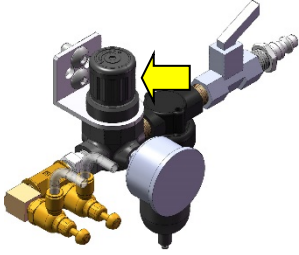

**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
65	7702131	DISK HANDLE	1		
66	7470905	HUB INNER UNWIND W/SET SCREW	1		
67	7321525 7101317	MAIN DRIVE KNOB SET SCREW	1 1		
68	3301009SP	MAIN DRIVE PULLEY W/SET SCREWS	1		
69	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		

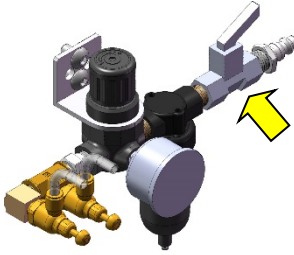
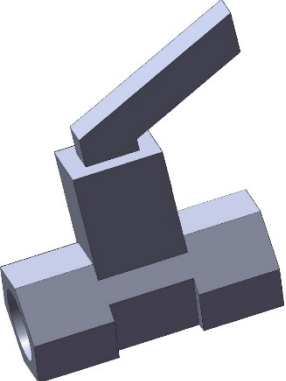
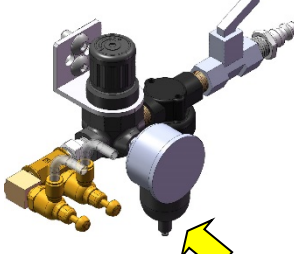

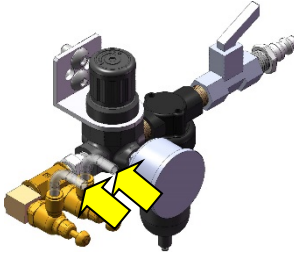


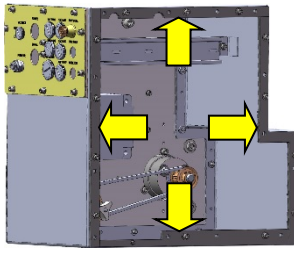
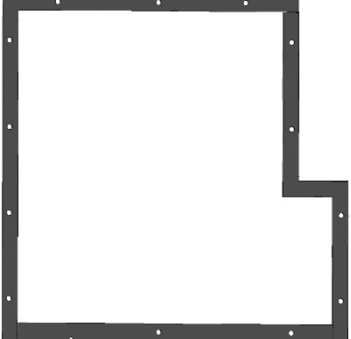
**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
70	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		
71	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
72	3301126	GUIDE WEB LARGE	2		
73	3301017SP	ASY IDLER ROLLER 7"	2		
74	V538657	LABEL SENSOR MTG BRACKET	1		

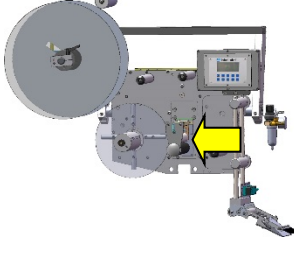
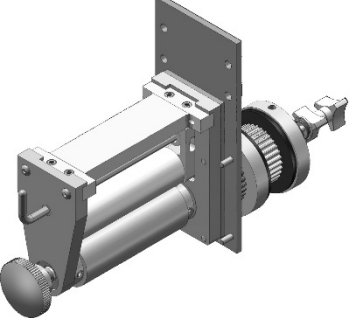
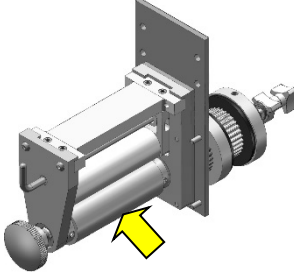

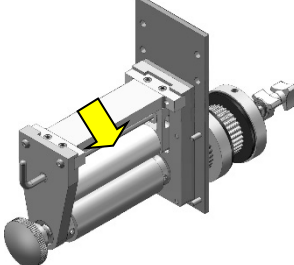

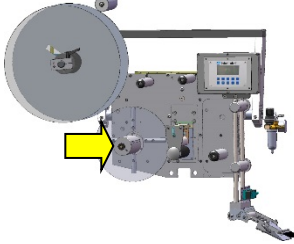

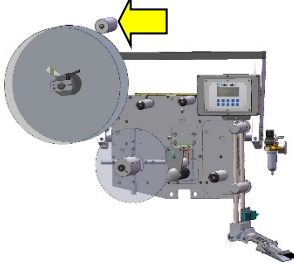
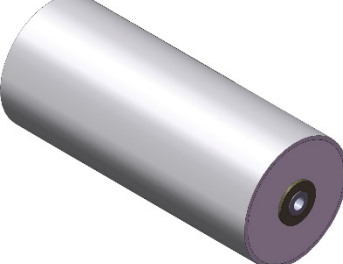
**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
75	M193027	ASY LOW PRESS	1		
76	7452399	VALVE FLOW CNTRL 1/8MNPT 1/4PO	2		
77	7703436	GAUGE 0-15PSI 1/8NPT CBM	1		
78	7481400AP	REGULATOR	1		

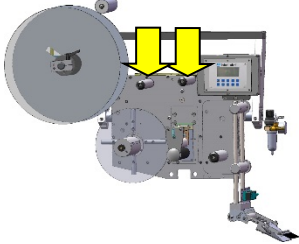

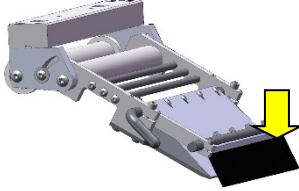

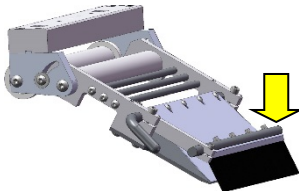

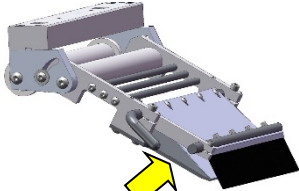

**3415-HE SPARE PARTS
MECHANICAL PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
79	7702316	VALVE BALL BRASS 1/4NPT FEMALE	1		
80	7481900	FILTER 1/4 NPT	2		
81	7482401	TUBING 1/4" (SOLD BY THE INCH)	120 in		
82	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		
83	P325300	BACK COVER GASKET KIT (4 GASKETS)	1		

**3415-HE SPARE PARTS
4 INCH PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
84	E000320	ASY MAIN DRIVE 4"	1		
85	3301053SP	ASY MAIN DRIVE ROLLER 4" W/SET SCREWS	1		
86	3302059SP	ASY PINCH ROLL MAIN DRIVE 4"	1		
87	3302071SP	ASY MANDREL REWIND 4"	1		
88	M127120	ASY IDLER ROLLER DANCER UNWD 4"	1		

**3415-HE SPARE PARTS
4 INCH PARTS**

NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
89	3301035SP	ASY IDLER ROLLER 4"	2		
90	3301204SP	PEELER PLATE BRUSH 4"	1		
91	3301203	SHAFT MTG BRUSH 4" P/B	1		
92	3301197SP	ASY PEELER PLT W/TAPE 4" SS	1		
93	3301196SP	ASY PLATE SPRING 4" W/TAPE	1	